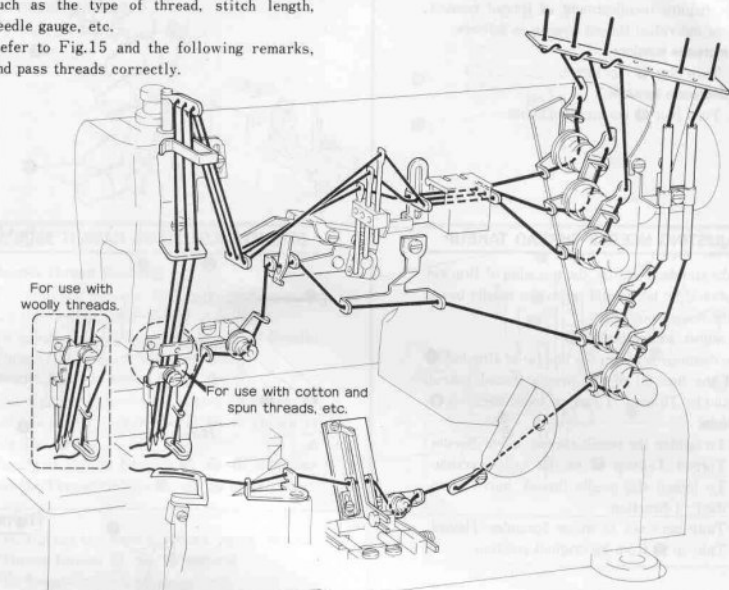


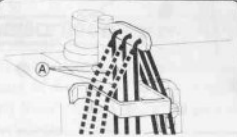
Threading depends on the sewing condition such as the type of thread, stitch length, needle gauge, etc.

Refer to Fig. 15 and the following remarks, and pass threads correctly.

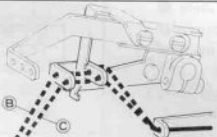


Note:

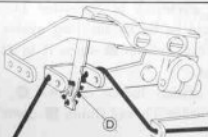
Generally, pass threads as shown by continuous lines.



Dotted lines A...When the looper does not catch the needle threads because of too small needle thread loops.

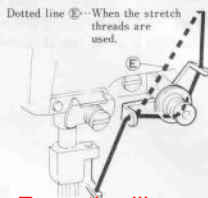


Dotted lines B, C...When the stitch length is fine and the needle gauge narrow.

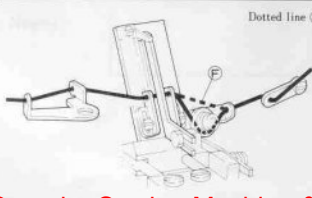


Dotted line D...When the stitch length is coarse and the needle gauge is wide.

[Apply C if the spreader thread appears too much under B.]



Dotted line E...When the stretch threads are used.



Dotted line F...When the stretch threads are used.